

## PAINTCO INTERNAL LACQUER PALE GOLD 2329

### DESCRIPTION

- Paintco Internal Lacquer Pale Gold is specially formulated for roller coating application. It is highly suitable for use as coating inside of closures and containers where resistance to wide range of packed products is required such as fruit juices, solvents, emulsion paints etc. On curing, the attractive gold colour flexible film has good adhesion on steel and tin plates and resist diluted acids and alkalies besides other chemicals.

### PHYSICAL DATA

Pigments	:	None
Colours	:	Golden
Viscosity at 30°C	:	90 ± 5 sec. Ford cup 4
Specific gravity	:	0.96 ± 0.02
Finish	:	Glossy
Solids %	:	35 ± 2
Flash point	:	25oC
MEK Resistance	:	Very Good

### APPLICATION DATA

- Suitable for use in Roller coating machine and it can be applied as a single or double coat.

Type of thinner	:	Thinner 975
Stoving schedule	:	Single coat at 200-210°C /20 min.
Dry film weight	:	4-5 gm/ m <sup>2</sup>

### REMARKS

- The stoving schedule is very critical to achieve proper cure and resistance properties. It is recommended that product resistance should be determined before carrying out production runs.
- The Epoxy Phenolic resin is absolutely non-toxic and does not contaminate or taint food stuff.
- Please take all precautions and avoid contamination during fabrication.