

PAINTCO ZINC CHROMATE PRIMER 3211

DESCRIPTION

- Paintco Zinc chromate Primer is a air drying rust inhibitive primer based on modified alkyd resin. A general purpose primer for application on steel, galvanized steel and aluminium. It is a highly effective rust preventive primer for interior and exterior use. Pretreatment with Paintco Etch Primer is essential for using over galvanized steel and aluminium.

PHYSICAL DATA

Pigment	:	Zinc chromate
Appearance	:	Flat
Colours	:	yellow
No. of components	:	One
Specific gravity	:	Approx. 1.37
Solids by volume	:	Approx. 48%
Drying time at 30° C	:	Dust dry : approx. 1 hour Hard dry : approx. 12 hours
Flash point	:	39°C

APPLICATION DATA

Application method	:	Airless spray , air spray & brush
Airless spray data	:	Nozzle size 0.015 , pressure 150kg/cm ²
Type of thinner	:	Thinner No. 21
Percentage of thinner	:	Airless spray : 2% max. by volume Air spray : 10% max. by volume Brush : 5% max. by volume.
Dry film thickness per coat	:	40 microns.
Theor. coverage @ 40 microns DFT	:	12m ² / litre

REMARKS

- Paintco Zinc chromate Primer is used as a first coat on de-rusted preferably blasted steel to Sa. 2.5 it can also be used on degreased nonferrous metals after proper surface pretreatment with Paintco Etch Primer 2 pack 3255.

Subsequent coats

- Paintco under coat Enamel 1225 followed by paintco enamel(gloss , semi gloss or matt) or Paintco Aluminium Finish.
- Airless spray information is for guidance only and subject to adjustment.