

P.U Primer 6870024

Description

- Polyurethane primer is suitable for the treatment of wood substrates that have to be over coated by polyurethane opaque or transparent finish. It has good sandability, durability and hardness.

PHYSICAL DATA

Viscosity (Roto thinner)	:	10-12 poise
S.G (mixed)	:	1.31
Volume solid	:	approx 38 %
Spreading rate	:	15.2 m ² /liter @25 microns DFT
Surface dry@30° C	:	15 mts@25 microns DFT
Hard Dry	:	3 hrs
Sanding	:	after 30 minutes
Pot Life	:	approx 3-4 Hours at 30° C

APPLICATION DATA

Application method	:	air spray or air less spray
Mixing ratio by volume	:	6870024 (primer) : 100 parts 5919130 (catalyst) : 50 parts Thinner 5669155 : 20-25 parts (for air spray) : 5-10 parts (for airless spray)

USAGE

- Suitable as a primer for any kind of wood

Surface preparations

- Wood should be fully dried and free from natural oils. Apply by spray both horizontally and vertically; the second coat after 1 hour from the first one. Sanding between the two coats is must to obtain optimum surface finish.