

## PAINTCO ACRYLIC AUTO COAT 702

### DESCRIPTION

- Paintco Acrylic Auto coat finish is acrylic thermoplastic based system it is suitable for repainting Automobiles. It exhibit good gloss and colour retention.
- The Acrylic Auto coat is reduced and properly applied provides a smooth, hard and durable finish; also it is suited for hot and humid climates and does not blush. It is possible to regain the original gloss and colour even after prolonged exposure.

### PHYSICAL DATA

Pigments	:	Titanium dioxide / or light fast colour pigments
Specific gravity	:	1.00: 1.15 (depending on colour)
Finish	:	Glossy
Drying time @ 30°C	:	Dust dry : 5-10 minutes. Hard dry : 2 hours Next coat : After 1 hour
Solid by volume	:	App. 33%
Theo. coverage @ 30 microns DFT	:	11 m <sup>2</sup> / liter
Thinner	:	thinner 323
Flash point	:	26°C

### APPLICATION DATA

Application method	:	Airless spray & air spray
Airless spray data	:	Nozzle 0.011, pressure 150kg/cm <sup>2</sup>
Type of thinner	:	thinner 323
Percentage of thinner	:	Airless spray : 5% max. By volume Air spray : 15% max. By volume
Recommended DFT per coat	:	30 microns

### REMARKS

- Not to be applied below 5oC and /or above relative humidity of 80% steel surface is to be sandblasted to Sa 2.5 or mechanical cleaning to St 2 followed by Paintco Epoxy Primer / 2Pack 6444 or Paintco PU Primer 2Pack 1952.
- Non ferrous surface is to be slightly roughened with sand paper and a coat or Paintco Etch Primer / 2Pack 3255 is to be applied.