

PAINTCO INDUSTRIAL QUICK DRYING PRIMER 3213

DESCRIPTION

- Paintco Industrial Quick Drying Primer is rapid fast drying modified alkyd based primer. This product is designed for application on sandblasted ferrous surface, pretreated nonferrous surface and sealed wood. It is suitable for application on wood and steel both for Exterior and Interior areas.

PHYSICAL DATA

Pigments	:	Titanium dioxide and / or colour pigments and functional extenders.
Appearance	:	Flat finish
Colours	:	White and colours
No. of components	:	One
Specific gravity	:	Approx. 1.30
Solids by volume	:	Approx. 43%
Drying time at 30°C	:	Dust dry : approx. 10 minutes. Hard Dry. : 6-8 hours Recoat interval : after 2 hours
Flash point	:	26°C

APPLICATION DATA

Application method	:	Dipping, aerospray, airless spray.
Air less spray data	:	Nozzle size: 0.011 Pressure 110-150kg/cm ²
Type of thinner	:	Thinner 323 or QD Thinner
Percentage of thinner	:	Airless spray : 5% max. by volume Air spray : 15 % max. by volume
	:	30 microns
Thero. Coverage at 30 microns DFT	:	14.33 m ² / litre

REMARKS

- Paintco Industrial Quick Dry Primer 3213 is used as a primer coat on steel blasted to Sa.2.5 or mechanically cleaned to St 2, pretreated nonferrous surface with Paintco Etch Primer /2pk 3255 and sealed wood surfaces with Paintco Wood Sealer 440.
- Subsequent Coats : Paintco Industrial Q.D. Enamel 1227 or Paintco Q.D.Enamel 5767.